



# SIKA AT WORK

## AUCKLAND TOWN HALL, AUCKLAND, NZ.

QUAKE STRENGTHENING A HERITAGE BUILDING USING Sika® Carbodur®

BUILDING TRUST



# STRUCTURAL STRENGTHENING WITH Sika CarboDur®

## PROJECT DESCRIPTION

The Auckland Town Hall is a prominent civic landmark in pride of place on Queen Street in Auckland's CBD. It was specifically designed to fit the wedge-shaped piece of land acquired for it, by Melbourne architects JJ and EJ Clark. It was opened in 1922, and is now Protected as a Category A heritage building.

Constructed from Oamaru limestone, this historic five-storey building with its distinctive clock tower, has many special features including kauri floors, decorative pressed metal ceilings and plasterwork, stained glass windows, cast iron balustrades, porcelain and glazed ceramic tiling, and hand blown chandeliers. When the building's restoration started in 1994, these distinctive features and characteristics were to be preserved and maintained in order to re-establish the building's standing as a multi-functional venue and world class performance hall.

## PROJECT REQUIREMENT

The two concrete mezzanine floors in the main entrance area were found to have insufficient reinforcement to comply with current NZ Standards. A solution was required which would strengthen the floors to the required standards, while still respecting and maintaining the historic character and structure of the building.

## SIKA SOLUTION

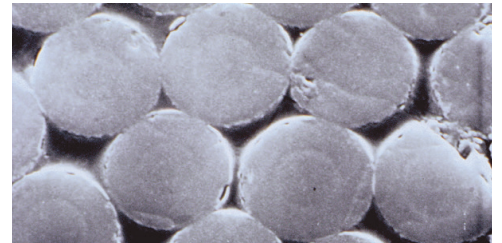
There was an existing 6mm layer of plaster on the underside of the concrete mezzanine floor slabs. BBR Contech were able to install the thin, lightweight, yet ultra strong Sika CarboDur carbon fibre reinforced plates to the concrete surface to increase the flexural strength. Sika CarboDur has an installed thickness of 3mm and was therefore able to be "hidden" in the plaster - adding strength while still keeping the heritage.





## CFRP PLATES

Carbon fibre reinforced plates produced by pultrusion process with precise material properties. Mostly used for flexural strengthening of dynamic and static loaded structures such as bridges, beams, ceilings or walls.



*Carbon Fibres in CFRP Plates  
Magnification 1:2000  
Fibre volume content > 70%*

## CFRP PLATES - SYSTEM COMPONENTS

	Type S	Type M		
<b>Sika® CarboDur®</b> CFRP plates	<b>Elastic modulus:</b>	165,000 N/mm <sup>2</sup>	210,000 N/mm <sup>2</sup>	
	<b>Tensile strength:</b>	2,800 N/mm <sup>2</sup>	2,900 N/mm <sup>2</sup>	
<b>Sika® Prestressing Systems</b>	Prestressing of <b>Sika CarboDur®</b> plates with <b>Sika CarboStress</b> prestressing system.			
<b>Sika® CarboHeater</b> Heating device	Fast application (2 - 3 hrs) of <b>Sika CarboDur</b> plates			
<b>Sika® CarboShear®</b> L-shaped CFRP plates	<b>L Min. tensile load:</b>	126 kN/40 mm width		
	<b>Elastic modulus:</b>	150,000 N/mm <sup>2</sup>		
<b>Sikadur®</b> Epoxy adhesives and mortars	<b>Sikadur Product:</b>	<b>Sikadur-30</b>	<b>Sikadur-31 LP</b>	<b>Sikadur-41 CFN</b>
	<b>Application temp.:</b>	8 - 35°C	25 - 55°C	10 - 30°C
	<b>Elastic modulus:</b>	11,200 N/mm <sup>2</sup>	10,000 N/mm <sup>2</sup>	9,000 N/mm <sup>2</sup>
	<b>Bond strength:</b>	> 4 N/mm <sup>2</sup> (concrete failure)	> 4 N/mm <sup>2</sup> (concrete failure)	> 4 N/mm <sup>2</sup> (concrete failure)
	<b>Use:</b>	Plate adhesive	Plate adhesive	Repair mortar

# AUCKLAND TOWN HALL, AUCKLAND.



## PROJECT PARTICIPANTS

Product Specifier: Kingston Morrison Ltd  
Main Contractor: Downer Construction  
Specialist Contractor: BBR Contech (Construction Techniques Ltd)  
Date of Project: November 1997

*If you would like more information on Sika's seismic strengthening solutions, phone Paul Tanner at Sika NZ on 021 607 894.*

Scan the following QR Codes for technical information and video demonstrations:



Sika FRP Structural Strengthening system information



Demonstration and overview video on SikaWrap®



Demonstration video on Sika® Carbodur®



Demonstration video on Sika® Carbodur® (Beam)



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