

BUILDING PRODUCT INFORMATION SHEET

Sika® Level-315 F

Fiber-reinforced, self-leveling flooring compound

DESCRIPTION

Sika® Level-315 F is a pumpable, fiber-reinforced leveling compound for use on dimensionally stable wood and cement/calcium sulfate-bound substrates in preparation for subsequent indoor coverings.

USES

- Universally applicable flooring compound for leveling and smoothing of screeds, wooden flooring and concrete floors in layer thicknesses of 3 to 15 mm in one operation
- As a leveling layer under ceramic flooring, natural stone as well as textile, PVC, parquet and wood or linoleum

FEATURES

- Pumpable
- Self-leveling
- Fibre-reinforced

PRODUCT INFORMATION

Product identifier	Sika® Level-315 F
Place of manufacture	Aotearoa New Zealand
Composition	Modified special cement mortar
Packaging	20 kg bags
Shelf life	9 months from date of production
Storage conditions	In unopened, undamaged packaging at temperatures between +5°C and +30°C. Protect from humidity!
Appearance and colour	Grey

TECHNICAL INFORMATION

Compressive strength	~ 15 N/mm ²	48 h / +20°C	(EN 13892-2)
	~ 28 N/mm ²	28 d / +20°C	

- Walkable after 3 hours (at +20°C)
- Quick drying
- Fast-loading (usually after 24 hours)
- Suitable for chair rolls
- Can be used on floors with underfloor heating
- Up to 15 mm layer thickness without reinforcement

SUSTAINABILITY

EC1 Plus R

APPROVALS / CERTIFICATES

- Conforms EN 13813-CT-25-F6-RWA 100
- Emission testing test report no. 767656, institute Eurofins 02-2009
- Fire classification Euroclass A1
- EMICODE EC-1PLUS test report no. 2906/20.10.00, GEV Düsseldorf 12-2010

Flexural strength	~ 4 N/mm ²	48 h / +20°C	(EN 13892-2)
	~ 7 N/mm ²	28 d / +20°C	
Tensile adhesion strength	~ 1.5 N/mm ²	28 d / +20°C	(EN 13892-8)
Temperature resistance	Suitable for underfloor heating		

SYSTEM INFORMATION

System structure	Layer	Product
	Primer	Sika® Pour on Floor Primer or Sika® Primer-11 W+ (for normal load) Sika® Primer-21 W (recommended for a pore free surface with very good surface adhesion)Sika-floor®-155 WN/ -156/ -161 fully broadcast with quartz sand 0.4 - 0.7mm (for heavy load)
	Leveller	Sika® Level-315 F (fibre-reinforced) to the required thickness 3 - 15 mm.

APPLICATION INFORMATION

Mixing ratio	5.0 - 5.2 litres of cool, clean water per 20 kg bag.	
Consumption	~ 1.6 kg mortar powder/m ² /mm layer thickness	
Layer thickness	Minimum 3 mm / maximum 15 mm 20 kg bag: 15mm min. / 30mm max., with approx. 30% by weight addition of 0.7 to 1.2 or 1.0 - 2.0mm of quartz sand per bag. (i.e. 6 kg per 20 kg bag.)	
Ambient air temperature	Minimum +10°C / maximum +25°C	
Substrate temperature	Minimum +10°C / maximum +25°C For increased surface strength and good adhesive strengths - also with aqueous adhesives - it is recommended to work at air and substrate temperatures between +15°C and +25°C.In cold weather tempering of Sika® Level-315 F is recommended.	
Pot Life	~ 30 minutes at +23°C and 50 % r.h. Higher temperatures accelerate setting, lower temperatures reduce setting of the product.	
Waiting time to overcoating	At +23°C and 50 % r.h.	
	Walkable after	~ 3 hours (without load)
	Ready for covering with tiles	~ 4 - 6 hours
	Ready for covering with parquet with 3 mm thickness	~ 24 hours
	Prior to application of name, ensure that the maximum moisture content for the subsequent coating is achieved. (See the corresponding standards and information sheet of the subsequent coatings or adhesives).	

MANUFACTURER AND IMPORTER INFORMATION

Manufacturer information	Address	Sika (NZ) Limited 85-91 Patiki Road Avondale, Auckland 1026 New Zealand
	Phone number	0800 745 269
	Website	https://nzl.sika.com/

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BUILDING CODE INFORMATION

Building Code clauses

Note: This product is used for reprofiling floor surfaces before a subsequent finish is overlaid. On its own, is not within the scope of the NZ Building Code. However if it is used under floor finishes that must comply with the Code then it will contribute to meeting the requirements of the following clauses

B2 Durability: Performance clause B2.3.1 - (b) 15 years

F2 Hazardous Building Materials: Performance clause F2.3.1

Building Code compliance statements

Performance B2.3.1 (b) 15 years: This product has been evaluated in accordance with B2/VM1. It meets this durability requirement and will remain serviceable for 15 years, or more, when installed and maintained in accordance with the relevant Sika technical literature. nzl.sika.com. According to Sika's "Service Improvement" records, maintained within its ISO9001:2015 Quality Management System, this product has performed successfully since it was introduced in 2012.

Performance F2.3.1: This product meets this requirement when used and applied in accordance with Sika's installation instructions and does not present a health hazard to people occupying or using the building. Refer to the Sika Product Technical Data sheet and product Safety Data Sheet nzl.sika.com for further information if required

BASIS OF PRODUCT DATA

All technical data in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Do not mix Sika® Level-315 F with other compounds or cement
- Rougher surfaces are achieved by fiber-reinforced material
- Always comply with the mixing ratio
- Do not dilute already mixed material with more water
- Not suitable for outdoor use or high loads (e.g., industrial floors)
- Only use as an underlay
- Joints and crevices in wooden substrates are to be sealed with Sikaflex Construction AP
- Drying time is influenced by temperature and humidity
- Do not use Sika® Level-315 F in areas where moisture (e.g., ascending moisture from the substrate due to missing DPC) can occur
- Not suitable for slopes greater than 0.5 %
- When using adhesives other than SikaCeram® or SikaBond®, create a test area first
- Connection to rising components are to be made by installing an edge strip

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

- The substrate must be dry, and free of grease and oil.
- Substrate must be prepared by mechanical means, e.g. shot blasting or grinding.
- Insufficiently strong layers and soiling must be removed.
- Cement skin and loose parts must be completely removed, preferably with an industrial vacuum cleaner.
- Wood floors must be stable and free of pests. Spacing between beams may not exceed 600 mm, thickness of boards at least 20 mm.
- The substrate is to be ground and clean with an industrial vacuum cleaner.
- Before application of Sika® Level-315 F a primer must be used: Sika® Pour on Floor Primer or Sika® Primer-11 W+ (for normal load), Sika® Primer-21 W (recommended for a pore free surface with very good surface adhesion), Sikafloor®-155 WN/-156/-161 fully broadcast with quartz sand 0.4 - 0.7mm (for heavy load).
- name is especially suitable in application with SikaBond® adhesives or SikaCeram® tile adhesives.
- **Important:** Always observe Product Data Sheet of relevant adhesive and primer!

MIXING

When mixing manually, place 5.0 - 5.2 litres of cool, clean water in a suitable sized mixing vessel. Add a full bag (20 kg) of Sika® Level-315 F powder slowly to the water, mixing continuously to achieve a homogeneous and lump-free mix (at least 3 minutes). After mixing thoroughly, leave the material to stand in the container for two or three minutes until the majority of air bubbles have dispersed.

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APPLICATION

Pour Sika® Level-315 F onto the floor and smooth with a trowel to the desired layer thickness. To improve floating and deaeration use a swab bar at a higher layer thicknesses.

Important!

- Avoid rapid drying.
- Protect from direct sunlight and drafts.
- Higher temperatures of the powder and the mixing water accelerate the setting of name. Lower temperatures delay setting.

CLEANING OF EQUIPMENT

Clean all tools and equipment immediately after use with water. Hardened material can only be removed mechanically.

MAINTENANCE REQUIREMENTS

There are no maintenance requirements for this Sika product

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

The building product/building product line is not subject to warning or ban under section 26 of the Building Act 2004.

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