

PRODUCT DATA SHEET

Sika® Dilatec® ER-350

Multifunctional sealing tape for PVC membranes

DESCRIPTION

Sika® Dilatec® ER-350 is a flexible waterproofing tape based on polyvinyl chloride (PVC) with advanced adhesion properties. The tape connects and terminates Sikaplan® WP (PVC) sheet membranes onto concrete or metal substrates. The E-edge on one side of the tape is bonded to concrete or metal with Sikadur® epoxy adhesives. The R-edge on the other side is hot air welded to the Sikaplan® WP membranes. Thickness 1,6 mm. It is part of the Sika® Dilatec® joint sealing system.

USES

Sealing of different structures and applications including:

- Bridges
- Basements
- Cut and cover tunnels

Sealing of:

- Connections and termination of Sikaplan® WP membranes onto concrete

CHARACTERISTICS / ADVANTAGES

- Multifunctional joint sealing solution
- High flexibility and joint bridging ability
- Good chemical resistance
- Proven performance over decades
- Good adhesion properties
- No activation on site required
- Hot air weldable

APPROVALS / STANDARDS

- Material Properties of Sika® Dilatec® ER-350, technical ag, Test report No. A4020-05

PRODUCT INFORMATION

Chemical Base	PVC, bitumen compatible
Packaging	1 roll of 20 m length Refer to current price list for packaging variations
Appearance / Colour	Grey surface with white fabric edge on one side
Thickness	1,60 mm (-5 % / +10 %) (EN 1849-2)
Width	350 mm
Shelf Life	36 months from date of production
Storage Conditions	The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +30 °C. Opened and unprotected rolls must be used within 2 months. Always refer to packaging.

TECHNICAL INFORMATION

Tensile Strength	≥ 10,0 N/mm ²	(EN ISO 527-3)
Elongation	> 200 %	(EN ISO 527-3)
Foldability at Low Temperature	Pass (-25 °C)	(EN 495-5)
Water Tightness	Pass (Method B, 24 hours /10 bar)	(EN 1928)
Chemical Resistance	Pass (28 days / +23 °C)	(EN 1847)
	Pass (Method B, 24hours / 60 kPa)	(EN 1928)
Reaction to Fire	Class E	(EN ISO 11925)
Service Temperature	-10 °C min. to +40 °C max	

SYSTEM INFORMATION

System Structure	The following system products must be selected from the following depending on design: Tape <ul style="list-style-type: none">▪ Sika® Dilatec® tape E-220, BE-300, ER-350, B-500, BR-500 Adhesive <ul style="list-style-type: none">▪ Sikadur-Combiflex® CF Adhesive Normal or Rapid▪ Sikadur®-31 CF
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APPLICATION INFORMATION

Ambient Air Temperature	Refer to System Data Sheet: Sika® Dilatec® System
Substrate Temperature	Refer to System Data Sheet: Sika® Dilatec® System

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

- System Data Sheet: Sika® Dilatec® System
- Sika® Application Manual: Sika® Dilatec® System

LIMITATIONS

- Refer to the Sika System Data Sheet: Sika® Dilatec® System

ECOLOGY HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Reference must be made to the Sika® Application Manual: Sika® Dilatec® System

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

Sika (NZ) Limited
85-91 Patiki Road
Avondale, Auckland 1026
New Zealand
0800 745 269
www.sika.co.nz



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