



Hydrotech® Splice Tape Primer

GENERAL DESCRIPTION

Splice Tape Primer is a solvent-based, fast drying lap/seam primer.

BASIC USE

Hydrotech Splice Tape Primer is designed to prepare the mating surfaces of Flex-Flash UN uncured neoprene flashing for application of Hydrotech's pressure sensitive, butyl Splice Tape.

APPLICATION

- The mating surfaces of the Flex-Flash UN must be clean and free of any contaminants and the polyethylene release sheet must be removed from the Flex-Flash UN.
- Thoroughly stir the Splice Tape Primer before and during use to completely disperse any settled materials.
- Apply the Splice Tape Primer with a roller or brush to the area of Flex-Flash UN membrane to be seamed on both mating surfaces of membrane at a rate of 32-37m²/3.7 litres to each surface. 3.7 litres of Primer would be enough to treat both mating surfaces of Flex-Flash UN for approximately 6 rolls of Splice Tape (4.65m²).
- Allow the Splice Tape Primer to dry on both membrane surfaces so that it does not stick or string-up to a dry finger touch.
- Install the Splice Tape immediately after the Primer has dried to prevent dust contamination and promote adhesion in colder weather. Refer to Splice Tape Product Data Sheet for more complete installation information.

NOTES/PRECAUTIONS

- Splice Tape Primer should be applied at temperatures at 40°F/~4.4°C or above. Applying Primer at temperatures below 40°F/~4.4°C will increase drying times.
- If Splice Tape Primer is stored below 40°F/~4.4°C, re-store the Primer to be used at room temperature (>60°F/15.5°C) for at least three days prior to use.
- Condensation may form on freshly applied Primer when ambient temperature is near the dew point. In such conditions, stop application, allow area to dry, and re-apply a thin coat of Primer when conditions allow.

PRODUCT INFORMATION

- Size - 1 gallon / ~3.79 kg
- Color - clear to neutral
- Shelf Life - 12 months (@ 60 - 80°F/15.5 – 26.7°C)

TECHNICAL DATA

PROPERTY	RESULTS
FLASH POINT	<3.9°F/<~15.61°C (TCC)
VOC CONTENT	239 g/L
SPECIFIC GRAVITY	0.865

LEED INFORMATION

	Credit 4	Credit 5
Recycled Content (% by weight)	0	
Manufacture Location		Ashland, OH
Extraction/Harvesting Location		Ashland, OH

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any Other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and Regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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