

SYSTEM DATA SHEET

Sikafloor® MultiDur WB-10

Broadcast water based low VOC /AMC emissions epoxy floor covering

DESCRIPTION

Sikafloor® MultiDur WB-10 is a slip resistant, water dispersed, low VOC / AMC emissions, coloured, epoxy covering for flooring applications.

USES

Sikafloor® MultiDur WB-10 may only be used by experienced professionals.

- Can be subjected to normal up to medium heavy mechanical and chemical loading
- For production areas, warehouses, car park decks, garages, etc.

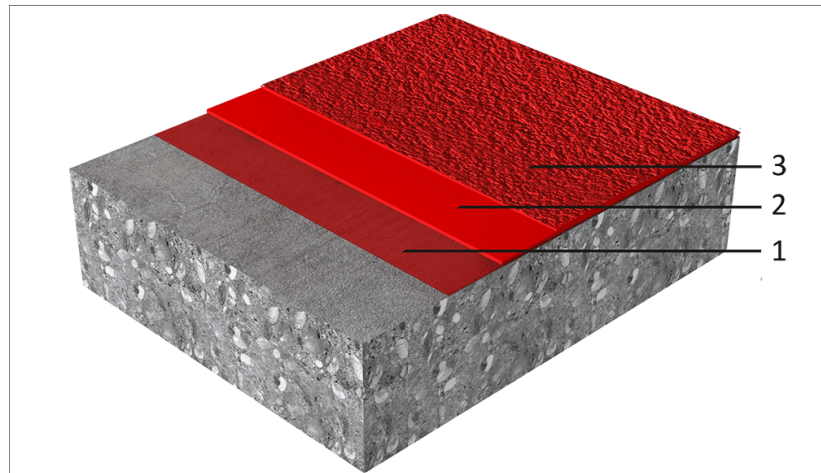
CHARACTERISTICS / ADVANTAGES

- Low VOC / AMC emissions
- Low particle emissions
- Good chemical and mechanical resistance
- Water vapour permeable
- Odourless
- Easy application
- Can be cleaned up with water

SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur WB-10



Product	Layer
1. Primer	Sikafloor®-2540 W+5 % water
2. Wearing coat & broadcast	Sikafloor®-2540 W filled 1:1 with quartz sand 0.1-0.3mm or Sika® Aggregate-508, & broadcast in excess
3. Top coat	Sikafloor®-2540 W

Composition	Epoxy waterborne
Appearance	Slip resistant, semi-gloss finish
Colour	Available in various pastel colour shades.
Nominal thickness	~2–3 mm

TECHNICAL INFORMATION

Reaction to Fire	Bfl-S1	(DIN EN 13501-1)
Chemical Resistance	Please refer to the chemical resistance of Sikafloor®-2540 W	

APPLICATION INFORMATION

Consumption	Sikafloor® MultiDur WB-10		
	Coating System	Product	Consumption
	Primer	1 × Sikafloor®-2540 W + 5 % water	~0.2–0.3 kg/m ²
	Wearing coat	Sikafloor®-2540 W filled 1:1 with quartz sand 0.1–0.3 mm or Sika® Aggregate-508	~1.8 kg/m ²
	Broadcast in excess	Sika® Aggregate-508	~4–6 kg/m ²
	Top coat	2 × Sikafloor®-2540 W	~0.4–0.6 kg/m ² per layer

Product Temperature	Please refer to the individual Product Data Sheets
Ambient Air Temperature	+10 °C min. / +30 °C max.
Relative Air Humidity	75 % r.h. max., adequate fresh air ventilation must be provided to remove excess moisture during curing.
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to

reduce the risk of condensation or blooming on the floor finish.

Substrate Temperature	+10 °C min. / +30 °C max.																		
Substrate Moisture Content	When performing application work with Sikafloor® Multidur WB-10 the moisture content must not exceed the 6 % pbw measured by Tramex Test methods: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet). Osmosis caused by rising moisture is not covered by the product warranty.																		
Waiting Time / Overcoating	Before applying Sikafloor®-2540 W on Sikafloor®-2540 W allow: <table border="1"><thead><tr><th>Substrate temperature</th><th>Minimum</th><th>Maximum</th></tr></thead><tbody><tr><td>+10 °C</td><td>48 hours</td><td>7 days</td></tr><tr><td>+20 °C</td><td>20 hours</td><td>6 days</td></tr><tr><td>+30 °C</td><td>10 hours</td><td>3 days</td></tr></tbody></table> Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity. When relative air humidity is $\geq 75\%$ the waiting time is increased by at least 24 hours.			Substrate temperature	Minimum	Maximum	+10 °C	48 hours	7 days	+20 °C	20 hours	6 days	+30 °C	10 hours	3 days				
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BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Please refer to :

- Sika® Method Statement Mixing & Applications of Flooring systems
- Sika® Method Statement Evaluation and Preparation of Surfaces for Flooring systems

LIMITATIONS

- Do not apply Sikafloor® MultiDur WB-10 on substrates with rising moisture.
- Freshly applied Sikafloor® MultiDur WB-10 should be protected from damp, condensation and water for at least 24 hours.
- Always ensure adequate fresh air ventilation when using Sikafloor® MultiDur WB-10 in confined spaces to avoid curing problems.
- The “gloss” of the finish can vary with temperature, humidity and the absorbency of the substrate.
- With light colour shades (e.g. white) it may be necessary to apply several coats of Sikafloor®-2540 W to achieve full opacity (hiding power).
- Under direct sun radiation there may be some discoloration and colour deviation, this has no influence on the function and performance of the coating.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- For exact colour matching, ensure the Sikafloor®-2540 W in each area is applied from the same control batch numbers.

- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

ECOLOGY HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

MAINTENANCE

CLEANING

Please refer to the Method Statement Sikafloor® - Cleaning Regime

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's cur-

rent knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

Sika (NZ) Limited
85-91 Patiki Road
Avondale, Auckland 1026
New Zealand
0800 745 269
www.sika.co.nz



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