

BUILDING PRODUCT INFORMATION SHEET

Sikagard®-706 Thixo

Silane based water repellent impregnation cream

DESCRIPTION

Sikagard®-706 Thixo is a one-component reactive silane based impregnation cream. It is a solvent free product with ~ 80% content of active substance. Sikagard®-706 Thixo complies with the highest requirements of EN 1504-2 for hydrophobic Impregnation (penetration depth class II & resistance to freeze and thaw salt stresses).

USES

Sikagard®-706 Thixo is used as water-repellent impregnation (hydrophobic treatment) for absorbent substrates such as concrete in civil engineering or building concrete structures subjected to heavy stress due to freeze and thaw cycles and de-icing salts or chloride attack in marine environment

- Suitable for protection against ingress (Principle 1, method 1.1 of EN 1504-9)
- Suitable for moisture control (Principle 2, method 2.1 of EN 1504-9)
- Suitable for increasing the resistivity (Principle 8, method 8.1 of EN 1504-9)

FEATURES

- Non-sag (thixotropic) consistency, allowing wastage-free application of sufficient quantities and assuring deep penetration
- Reduction of water absorption
- Reduction of absorption of aggressive or deleterious agents dissolved in water (i.e. de-icing salts or chloride from marine environment)
- No noticeable change of water vapour permeability

PRODUCT INFORMATION

Product identifier	Sikagard®-706 Thixo
Place of manufacture	Overseas
Composition	Silane

- Not film forming
- Ready for use
- Long term efficiency, deep penetration
- Increases the resistance of concrete to freeze and thaw cycles and de-icing salts
- Resistant to sea water
- Low VOC content

LIMITATIONS OF USE

The need for concrete repair, as defined in Standard NZS3109 - Concrete Construction, refers primarily to concrete defects arising from construction, placing and finishing actions. Repair options for concrete damage outside the scope of the NZ Building Code and arising from other causes, (e.g. fire, explosion, earthquake, chemical attack, etc) requires specialist engineering expertise to undertake specific project investigation and specification.

APPROVALS / CERTIFICATES

- Conforms to the requirements of LPM-qualification test to SIA 162/5, Report A-20 450-1 of 19.04.1999. (Water absorption, penetration depth, alkali resistance, water vapour diffusion, resistance to freeze thaw cycles and de-icing salts).
- Conforms to the requirement of the "Bro 2002" Swedish National Road Administration (SNRA) publication No. VV2002:47 -report reference F507580 Arev
- Conforms to the requirements of the EN 1504-2 class II - Polymer Institute report P 5672-E dated 9th August 2007.
- Hydrophobic impregnation according to EN 1504-2, DoP 02 03 03 01 002 0 000003 1105; certified by Factory Production Control Body: 0921; certificate 0921-BPR-2050 and provided with the CE-mark

Active content	~ 80%	
Packaging	18 kg and 180 kg containers	
Shelf life	12 months from date of production if stored in unopened, undamaged and original sealed packaging.	
Storage conditions	Store in dry and cool conditions. Protect from moisture.	
Appearance and colour	White paste / cream (transparent after application and drying)	
Density	~ 0.900 kg/l (at +20 °C)	
Volatile organic compound (VOC) content	~319 g/l	(ASTM D 3960)

TECHNICAL INFORMATION

Penetration depth	≥ 10 mm	Class II	(EN 1504-2)
	Note: Test performed on concrete with W/C 0.70		
Water absorption	< 7.5%		(EN 13580)
Resistance to alkalinity	< 10%		(EN 13580)
Freeze thaw de-icing salt resistance	Comply		(EN 13581)
Drying time	Class I: _____	>30%	(EN 13579)

SYSTEM INFORMATION

System structure	1-2 coats of Sikagard®-706 Thixo
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APPLICATION INFORMATION

Consumption	Dependent on substrate profile and porosity as well as the required penetration depth: ~ 200-300 g/m ² per coat. Normally, 1 coat is enough – preliminary trial shall be carried out to assess the penetration depth in the substrate.
Ambient air temperature	+5 °C min. / +40 °C max.
Substrate temperature	+5 °C min. / +35 °C max.
Substrate moisture content	<5-6% when measured with Tramex method
Waiting time to overcoating	Can be overcoated with water and solvent based polymer paint - contact the proposed paint manufacturer for recommendations. Sikagard®-706 Thixo can be used as water repellent primer under many Sikagard® protective coatings. Penetration of water is thus prevented at possible weak spots or in the event of damage to the top coat and the risk of consequential damages such as paint flaking can be reduced. Waiting time: minimum 5 hours, maximum 1 week.
Curing time	Sikagard®-706 Thixo does not require any special curing but must be protected from rain for at least 3 hours at +20 °C.

MANUFACTURER AND IMPORTER INFORMATION

Manufacturer information	Address	Sika Supply Centre AG Industriestrasse 26 6060, Sarnen Switzerland
Importer information	Address	Sika (NZ) Limited 85-91 Patiki Road Avondale, Auckland 1026

	New Zealand
Phone number	0800 745 269
Website	https://nzl.sika.com/
Email address	info@nz.sika.com
NZBN	9429000018791

BUILDING CODE INFORMATION

Building Code clauses

Note: This product, on its own, is not within the scope of the NZ Building Code. However when it is used in conjunction with another product, or system that must comply with the code then it will contribute to meeting the following clauses

B1 Structure: Performance Clauses B1.3.1, B1.3.2, B1.3.3 (a, b, f, h, m, q) B1.3.4

B2 Durability: Performance clause B2.3.1-(a) not less than 50 years

F2 Hazardous Building Materials: Performance clause F2.3.1

Building Code compliance statements

Performance B1.3.1, B1.3.2, B1.3.3 (a, b, f, h, m, q): B1.3.4 Sika MonoTop, Sikacrete, Sikagard and Sikadur concrete repair and protection products comply with their relevant parts within EN1504. (refer to "Refurbishment- Improved Sika Monotop Systems - An Overview For Designers and Specifiers" available at nzl.sika.com) When they are used to repair and restore the integrity of damaged or defective concrete, as specified within the scope of NZS3604:2011, they contribute to the concrete meeting the preceding B1 Structure performance clauses

Performance B2.3.1 (a) 50 years: This product has been evaluated in accordance with B2/VM1. It meets this durability requirement and will remain serviceable for 50 years, or more, when installed and maintained in accordance with the relevant Sika technical literature. nzl.sika.com. According to Sika's "Service Improvement" records, maintained within its ISO9001:2015 Quality Management System, this product has performed successfully since it was introduced in 2008.

Performance F2.3.1: This product meets this requirement when used and applied in accordance with Sika's installation instructions and does not present a health hazard to people occupying or using the building. Refer to the Sika Product Technical Data sheet and product Safety Data Sheet nzl.sika.com for further information if required

BASIS OF PRODUCT DATA

All technical data in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Best results are achieved when Sikagard®-706 Thixo is applied on 28 days old concrete – however, due to its high alkali resistance, it is still possible to apply it at a very early age.
- Areas such as window frames which still need to be painted must be securely covered to avoid contact with Sikagard®-706 Thixo.
- Areas not to be impregnated such as window panes need to be protected from being accidentally contaminated with Sikagard®-706 Thixo.
- Sikagard®-706 Thixo can damage some coatings and bituminous products.
- Sikagard®-706 Thixo can lead to darkening of concrete, apply sample areas first.
- Cannot be overcoated with limewash or cement paint.

- Apply Sikagard®-706 Thixo onto a sample area to confirm consumption rates versus required penetration depth.
- Refer to the latest Method Statement for detailed information regarding surface preparation, application method, etc.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

MIXING

Sikagard®-706 Thixo is supplied ready for use and should not be thinned or diluted.

APPLICATION

Sikagard®-706 Thixo is applied using airless spray, brush or long-hair roller (including automatically feed roller).

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika Thinner C immediately after use. Hardened / cured material can only be mechanically removed.

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SUBSTRATE QUALITY

Free of dust, dirt, oil, efflorescence and existing paint coats. Cracks in concrete more than 300 µm must be repaired prior to application of the hydrophobic treatment. Cleaning is best done with suitable detergents or by light blastcleaning, steam cleaning etc. Best results are obtained on dry, very absorbent substrates. The substrate must look dry with no damp patches.

MAINTENANCE REQUIREMENTS

The maintenance requirements for this Sika product are the same as for the host / surrounding substrate

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the

products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

The building product/building product line is not subject to warning or ban under section 26 of the Building Act 2004.

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NZ BUILDING PRODUCT INFORMATION SHEET

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