

PRODUCT DATA SHEET

SikaRoof® Membrane M PVC

METAL SHEETS LAMINATED WITH SARNAFIL® G ROOF WATERPROOFING MEMBRANE



DESCRIPTION

SikaRoof® Membrane M PVC is a galvanized steel sheet, laminated with Sarnafil® G polyvinyl chloride (PVC) roof waterproofing membrane.

USES

Production of profiles for perimeter fastenings and junctions.

 Sarnafil® G/S (PVC) roof waterproofing membrane systems.

CHARACTERISTICS / ADVANTAGES

- Resistant to UV exposure
- Can be cut and shaped either on site or in metal workshop
- Sarnafil® G/S lamination is hot air weldable

PRODUCT INFORMATION

| Chemical Base | Top layer | polyvinyl chloride (PVC) with inlay |
|---------------------|--------------------------------|-------------------------------------|
| | , , | of glass non-woven |
| | Bottom layer | galvanized steel (quality DX51D |
| | | Z275) with epoxy coating protection |
| Packaging | SikaRoof® Membrane M PVC Sheet | |
| | Length | 2.00 m |
| | Width | 1.00 m |
| | Weight | 6.45 kg/m² (±8%) |
| | Weight per sheet | 12.90 kg (±8%) |
| | Available colour | Light grey |
| Appearance / Colour | Surface | Smooth |
| | Thickness | |
| | Sarnafil® G lamination | 1.50 mm (-0.060 mm / +0.120 |
| | | mm) |
| | Galvanized metal | 0.60 mm (±0.060 mm) |
| | Total thickness | 2.10 mm (-0.120 / +0.180 mm) |
| | Color Reference | |

Product Data Sheet SikaRoof® Membrane M PVC August 2025, Version 01.01 020945012000244081

| | Top surface | Light grey (nearest RAL 7047) |
|-------------------------|--|---------------------------------------|
| | Bottom surface | Metal: Cut (Epoxy coating protection) |
| Shelf Life | 5 years from date of production | |
| Storage Conditions | The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Do not stack pallets of metal sheets on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging. | |
| APPLICATION INFORMA | TION | |
| Ambient Air Temperature | -20 °C min. / +60 °C max. | |
| Substrate Temperature | -30 °C min. / +60 °C max. | |
| SYSTEM INFORMATION | | |
| System Structure | The following products must be considered for use depending on roof design: Sikaflex® 11 FC Purform®, Sikaflex®-AT Facade Ancillary products: Sarnafil® G 410 types Sarnafil® S 327 types | |
| Compatibility | Top surface PVC lamination is not resistant to tar, bitumen, oil and | |

fect the product properties.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Installation instructions: Sarnafil® G/S flat roof water-proofing membranes.

LIMITATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure SikaRoof® Membrane M PVC sheets are prevented from direct contact with incompatible materials (refer to compatibility section).
- The use of SikaRoof® Membrane M PVC sheets are limited to geographical locations with average monthly minimum temperatures of -30 °C. Permanent ambient temperature during use is limited to +50°C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5°C ambient temperature due to safety requirements in accordance with national regu-

lations.

ECOLOGY HEALTH AND SAFETY

materials containing solvents. These materials could adversely af-

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Reference must be made to further documentation where applicable, such as relevant method statement, application manual and installation or working instructions.

Processing Tools

The cutting tools must be in good condition.

Product Data Sheet

SikaRoof® Membrane M PVC August 2025, Version 01.01 020945012000244081



When folding SikaRoof® Membrane M PVC sheets to the required profiled shape, the bending radius must be 3 times the flashing thickness. Excessive edge pressure could damage the lamination.

Fixing

Secure the SikaRoof® Membrane M PVC sheet at the minimum fixing distances in accordance with the local specified design requirements.

Jointing

The SikaRoof® Membrane M PVC sheet must be positioned and fixed keeping a gap of at least 3 mm to 5 mm at the butt ends.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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Product Data Sheet SikaRoof® Membrane M PVC August 2025, Version 01.01 020945012000244081



SikaRoofMembraneMPVC-en-NZ-(08-2025)-1-1.pdf