

AUTOMOTIVE  
ADHESIVES, SEALANTS AND  
PROTECTIVE COATINGS FOR  
VEHICLE REPAIR

BUILDING TRUST

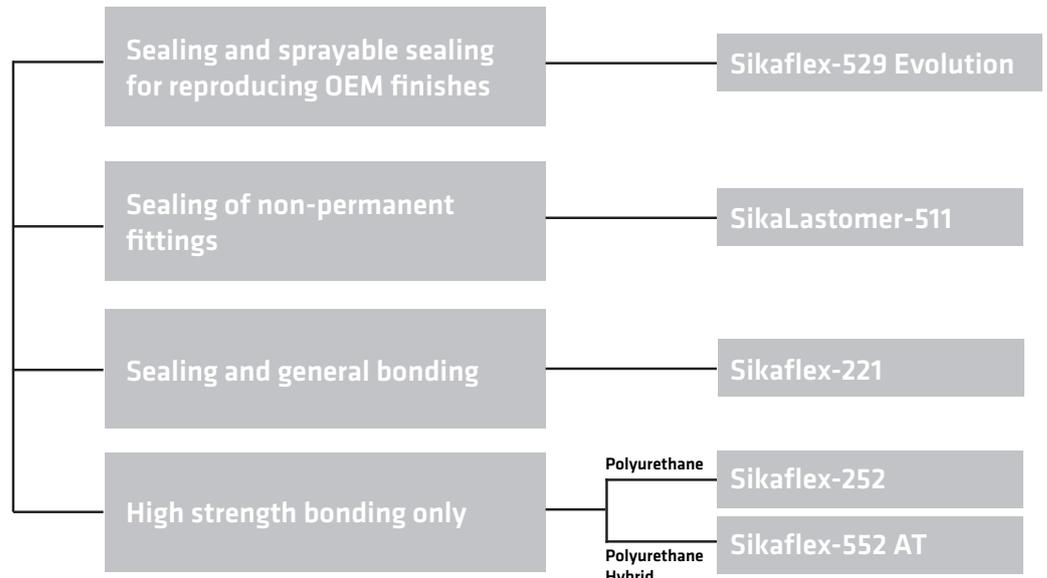


# Automotive Sealing & Bonding Range

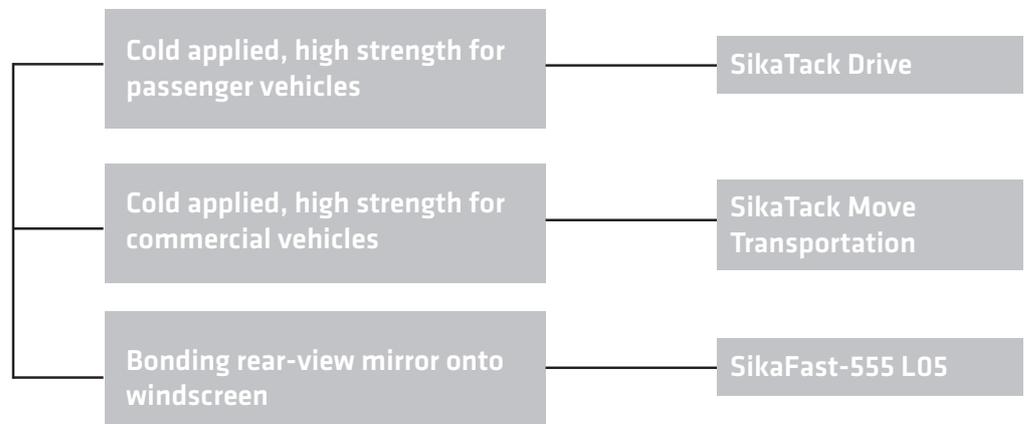
BUILDING TRUST



## General Purpose Sealing and Bonding



## Windscreen Replacement



**NB:** This Selection Guide gives general guidance on the appropriate products for use in various applications. For further product information, please refer to [www.sika.co.nz](http://www.sika.co.nz) or call our customer services team on 0800 SIKA NZ (0800 745 269). For specific advice contact your Technical Sales Representative.

## Sikaflex® -221

### GENERAL PURPOSE SEALING AND BONDING

A general purpose sealant and adhesive for automotive sealing and light bonding applications.

- Can be sanded
- Can be overpainted
- Permanently elastic
- Silicone free
- Excellent adhesion
- Ideal for all light bonding applications

**PACKAGING:**  
300ml cartridge, 600ml sausage unipac

**COLOUR:**  
Black, White and Light Grey



## Sikaflex® -529 Evolution

### SPRAYABLE SEALANT FOR REPRODUCING OEM FINISHES

A multi-functional sealant that can be bead applied or sprayed using the Sika Jetflow Gun.

- Fast drying
- Can be overpainted immediately and within up to 72 hours
- Produces a large range of OEM finishes
- Brushable
- Inhibits corrosion
- Absorbs vibrations and sound
- Outstanding UV resistance
- Silicone free

**PACKAGING:**  
300ml sausage unipac

**COLOUR:**  
Yellow\Ochre



## Sikaflex® -252

### HIGH STRENGTH BONDING

High strength polyurethane adhesive used in structural bonding.

- High initial green strength
- High final strength
- Strong yet elastic
- Excellent vibration dampening
- Capable of withstanding high dynamic stress
- Can be overpainted

**PACKAGING:**  
600ml sausage unipac

**COLOUR:**  
White



## SikaFast®-555 L05

### REAR VIEW MIRROR INSTALLATION & FAST BONDING OF SMALL COMPONENTS

Fast curing, 2-component structural adhesive

- Strength development within minutes after application
- Adhesion to a wide range of substrates without or with limited surface preparation
- High strength and impact resistance
- Lower odor than products containing MMA
- Solvent and acid free

**PACKAGING:**  
50ml cartridge (A+B)



## Sikaflex®-552 AT

### HIGH PERFORMANCE 'HYBRID' ADHESIVE

A high performance elastic gap-filling hybrid with durable elastomer for bonding vehicle accessories, body panels, interior panel and body trims.

- Fast curing
- Excellent adhesion to a variety of substrates without primer
- Can be overpainted
- Impact and shock proof
- Capable of withstanding high dynamic stresses
- Excellent ageing, weathering UV resistance

**PACKAGING:**  
300ml cartridge,  
600ml sausage unipac

**COLOUR:**  
Black, White



## SikaTack® Move Transportation

### WINDSCREEN INSTALLATION COMMERCIAL VEHICLES

Replacement of window screens on buses, coaches, trucks, carriages and other large vehicles.

- Primerless, one component polyurethane
- Cold applied (no heating)
- Shortest safe drive away times, based on windscreen weight
- Suitable for bonding and gap filling
- Excellent application and non sag properties
- Optimal open time for large and heavy windscreens
- Good UV and chemical resistance
- Prevents contact corrosion in aluminium-bodied vehicles

**PACKAGING:**  
600ml sausage unipac

**COLOUR:**  
Black



## SikaTack® Drive

### WINDSCREEN INSTALLATION PASSENGER VEHICLES

A high strength windscreen adhesive for use in direct glazing of passenger vehicles.

- Reproduces OEM safety standard
- 60 minutes safe drive away time for vehicles with air bags (at 23°C and 50% Relative Humidity)
- Non conductive
- Solvent free

**PACKAGING:**  
300ml cartridge,  
600ml sausage unipac

**COLOUR:**  
Black



## SikaLastomer®-511

### SEALING REMOVABLE COMPONENTS

A butyl rubber based sealant for sealing fittings and hardware where ease of future disassembly may be required.

- Excellent adhesion
- Non corrosive to metals
- No presence of voids, cracks, separation or breakdown of the compound
- Excellent pumpability and gunnability

**PACKAGING:**  
300ml cartridge

**COLOUR:**  
Off-White



## Sika® Primer-206 G+P

### FOR USE WITH SIKAFLEX/SIKATAACK SEALANTS AND ADHESIVES

Primer for aluminium, some other metals and for glass without a ceramic band applied (ceramic band recommended).

**SURFACE PREPARATION:**  
Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

**PACKAGING:**  
100ml bottle

**COLOUR:**  
Black



## Sika® Primer-209 D

### FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

Primer for plastic windows & paints.

#### SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

#### PACKAGING:

250ml bottle

#### COLOUR:

Black



## Sika® Remover-208

### FOR USE WITH SIKAFLEX/SIKATAK SEALANTS AND ADHESIVES

Cleaner for removing uncured Sikaflex/SikaTack sealant/adhesive from tools and surfaces.

#### SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

#### PACKAGING:

1 Ltr

#### COLOUR:

Clear



## Sika® Aktivator-100

### FOR USE WITH SIKAFLEX/SIKATAK SEALANTS AND ADHESIVES

Adhesion promoter for painted\* surfaces.

#### SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

#### PACKAGING:

250ml bottle

#### COLOUR:

Colourless to slightly yellow



\*See Product Data Sheet for further information on painted surfaces.

## Sika® Aktivator-205

## FOR USE WITH SIKAFLEX/SIKATAACK SEALANTS AND ADHESIVES

For preparing non-porous surfaces such as metals, plastics and painted\* surfaces.

### SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

\*See Product Data Sheet for further information on painted surfaces

### PACKAGING:

1 Ltr

### COLOUR:

Clear



## Sika® Aktivator PRO

## FOR USE WITH SIKAFLEX/SIKATAACK SEALANTS AND ADHESIVES

The all seasons glass activator for primerless bonding.

### SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

### PACKAGING:

250ml

### COLOUR:

Clear



## Sika® Cleaner PCA

## PRIMER APPLICATOR PAD

Cleaning pad and primer applicator

### SURFACE PREPARATION:

Refer to technical data sheet.

- Re-usable (simply cut off used portion)
- Highly absorbent
- Allows for longer application runs
- Requires less frequent "re-dipping"
- No brush bristle contamination
- Controlled application - no brush flicks
- Allows for variable width of application



### Who we are

Sika AG, Switzerland, is a globally active speciality chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, façades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures. Sika's product lines feature high quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

## FOR MORE AUTOMOTIVE INFORMATION:



Our most current General Sales Conditions shall apply.  
Please consult the Data Sheet prior to any use and processing.



### Sika (NZ) Ltd

PO BOX 19192  
Avondale · Auckland  
1746 · New Zealand

### Contact

Phone 0800 745 269  
Fax 0800 745 232  
[www.sika.co.nz](http://www.sika.co.nz)

**BUILDING TRUST**

