

# PRODUCT DATA SHEET

# Sika® Injection-222

Hydrophilic flexible polyurethane grout





# **DESCRIPTION**

Sika® Injection-222 is a single component flexible hydrophilic MDI based urethane injection grout. Sika® Injection-222 reacts with water to form a permanent flexible closed cell polyurethane seal.

#### **USES**

 $Sika^{\oplus}$  Injection-222 may only be used by experienced professionals.

- Seal leaks in cracks
- Seal leaks in joints
- Stop active water flow
- Seal leaks in concrete, masonry and brickwork

# **CHARACTERISTICS / ADVANTAGES**

- Environmentally friendly
- Solvent and phthalate free
- Reacts with fresh and sea water
- Suitable for hydrostatic pressure environments
- permanently flexible
- single component- ready to use

# PRODUCT INFORMATION

Chemical Base	MDI based urethane		
Packaging	Sika® Injection-222- 20kg pail		
Shelf Life	12 months		
Storage Conditions	From date of production if stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +10°C and +30°C.		
Colour	yellow liquid		
Density	1.10 (g/cm3)		
Viscosity	150-400 mPa.s ( 21 °C)		
Tensile Strength	1.65MPa		
Elongation	120%		

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#### APPLICATION INFORMATION

Mixing Ratio	Sika® Injection-222 can be mixed with water before injection to incr the free rise ratio and to quicken the rise time. The water:resin ratio ally used is from 1:1 up to 1:4.				
Reaction time	Ratio 1:1 (Water:Resin)				
	Temperatur	e (°C) Cream Time (sec)	Rise Time (sec)	Free Rise Ratio	
	10	1	240	3x	
	20	1	150	2.5x	
	25	1	120	2.5x	
	30	1	80	2.5x	
	Ratio between Water:Resin at 25°C				
	Ratio	Cream Time (sec)	Rise Time (sec)	Free Rise Ratio	
	1:1	1	120	2.5x	
	1:2	1	130	3.5x	
	1:3	1	90	3.5x	
	1:4	1	80	3.5x	

# **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# **ECOLOGY HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

#### **EQUIPMENT**

Sika® Injection-222 is typically injected by use of a single component pump that is designed for high pressure use.

#### **MIXING**

Sika® Injection-222 is ready to use from the pail. Make sure product is pre-conditioned before use to an optimum 20-25°C. If product has crystallisation due to low temperature storage, indirect heating and mixing using a power drill mixer paddle may be required before use.

# **CLEANING OF TOOLS**

Please consult equipment/pump manufacturer for relative cleaning agent suitable for your individual equipment being used.

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# **LOCAL RESTRICTIONS**

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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