

PRODUCT DATA SHEET

Sikagard®-550 W Elastic

Crack bridging protective coating for concrete.

DESCRIPTION

Sikagard®-550 W Elastic is a one component, plasto-elastic coating based on UV-curing acrylic dispersion with excellent crack-bridging properties even at temperatures below 0 °C. Sikagard®-550 W Elastic complies with the requirements of EN 1504-2 as a protective coating.

USES

Sikagard®-550 W Elastic is used for protection and enhancement of concrete structures (normal and light-weight concrete), especially exposed outdoor concrete surfaces with a risk of cracking. Sikagard®-550 W Elastic is used with concrete repair works as an elastic protective coating on Sika® smoothing mortar (refer to relevant product / system data sheet), fibre cement and overcoating of existing soundly adhering coatings

- Suitable for protection against ingress (Principle 1, method 1.3 of EN 1504-9),

- Suitable for moisture control (Principle 2, method 2.3 of EN 1504-9)
- Suitable for increasing the resistivity (Principle 8, method 8.3 of EN 1504-9)

CHARACTERISTICS / ADVANTAGES

- Crack-bridging even at low temperatures (-20°C)
- High diffusion resistance against CO₂ reducing the rate of carbonation
- Water vapour permeable
- Very good resistance against weathering and ageing
- Environmentally friendly (solvent free)
- Reduced tendency to dirt pick up and contamination

APPROVALS / STANDARDS

EN 1504-2 performance testing, LPM Report A-33'882-2 dated July 09

The product is included in a compilation of tested products and systems as per

OS 5a (OS DII) at the German Institute of Road Systems

Determination of dynamic crack bridging properties according to EN 1062-7, report P8690a dated 27/08/2014, Kiwa Polymer Institut GmbH

Protective coating according to EN 1504-2, DoP 02 03 03 03 002 0 000003 1125; certified by Factory Production Control Body: 0921; certificate 0921-BPR-2046 and provided with the CE-mark

PRODUCT INFORMATION

Chemical Base	Acrylate dispersion
Packaging	15 litres
Shelf Life	24 months from date of production if stored properly in undamaged and unopened original sealed packaging.
Storage Conditions	Store in cool and dry conditions. Protect from direct sunlight and frost.
Appearance / Colour	Thixotropic liquid available in concrete grey. Low semi-gloss finish.

Density	~ 1.3 kg/l (at +20°C)
Solid content by weight	~ 65%
Solid content by volume	~ 50%

TECHNICAL INFORMATION

Elongation at Break	Elongation at break <ul style="list-style-type: none"> at room temperature (not exposed to weathering): 120% at -20°C: 70% 		
Crack Bridging Ability	Class A1 (-20°C) - 2 coats Class B2 (-15°C) - 3 coats	(EN 1062-7)	
Tensile Adhesion Strength	2.9 (2.8) MPa	(EN 1542)	
Capillary Absorption	w = 0.02 kg/(m ² h ^{0.5})	(EN 1062-3)	
Permeability to Water Vapour	Dry film thickness	d = 230 µm	(EN ISO 7783-1)
	Equivalent air layer thickness	SD, H ₂ O = 0.35 m	(EN ISO 7783-2)
	Diffusion coefficient H ₂ O	µH ₂ O = 1.5 x 10 ³	
	Requirements for breathability	≤ 5 m	
Permeability to Carbon Dioxide	Dry film thickness	d = 160 µm	(EN 1062-6)
	Equivalent air layer thickness	S _D , CO ₂ = 51 m	
	Diffusion coefficient CO ₂	µCO ₂ = 3,1 x 10 ⁵	
	Requirements for protection	SD, CO ₂ ≥ 50 m	
Behaviour after Artificial Weathering	Pass after 2000 hours	(EN 1062-11)	
Freeze Thaw De-Icing Salt Resistance	2.9 (2.1) MPa	(EN 13687 part 1 & part 2)	

SYSTEM INFORMATION

System Structure	System	Product ¹⁾	Number of applications
System Structure	Priming	Sikagard®-552 W Aquaprimer	1
	Top coat ²⁾	Sikagard®-550 W Elastic	2 – 3

1. Please refer to the respective product data sheet for additional information.
2. In case of an intensive yellow or red colour shade and/or a dark substrate, more than two coats might be required. A third coat is also required in order to achieve the required thickness for full durability (crack bridging, adhesion after thermal cycling, etc.)

APPLICATION INFORMATION

Consumption	Product	Per coat
Consumption	Sikagard® - 552 W Aquaprimer	~ 0.10 - 0.12 kg/m ²
	Sikagard®-550 W Elastic	~ 0.25 - 0.35 kg/m ²

Layer Thickness Minimum required dry film thickness to achieve the required characteristics (CO₂ equivalent air thickness of 50 m) ≈ 160 µm.
Minimum required dry film thickness to achieve full durability characteristics (CO₂ diffusion, adhesion after thermal cycling and crack bridging) ≈ 340 µm.

Ambient Air Temperature	+8°C min. / +35°C max.
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Relative Air Humidity	< 80%									
Dew Point	Temperature must be at least 3°C above dew point.									
Substrate Temperature	+8°C min. / +35°C max.									
Waiting Time / Overcoating	<p>Waiting time between coats at +20°C substrate temperature:</p> <table border="1"> <thead> <tr> <th>Previous coating</th> <th>Waiting time</th> <th>Next coating</th> </tr> </thead> <tbody> <tr> <td>Sikagard® - 552 W Aquaprimer</td> <td>5 hours min.</td> <td>Sikagard®-550 W Elastic</td> </tr> <tr> <td>Sikagard®-550 W Elastic</td> <td>8 hours min.</td> <td>Sikagard®-550 W Elastic</td> </tr> </tbody> </table> <p>Note: When application is on existing coatings, the waiting time for the primer will increase by 100%. Refresher coats of Sikagard®-550 W Elastic can be applied without priming if the existing coat has been thoroughly cleaned.</p>	Previous coating	Waiting time	Next coating	Sikagard® - 552 W Aquaprimer	5 hours min.	Sikagard®-550 W Elastic	Sikagard®-550 W Elastic	8 hours min.	Sikagard®-550 W Elastic
Previous coating	Waiting time	Next coating								
Sikagard® - 552 W Aquaprimer	5 hours min.	Sikagard®-550 W Elastic								
Sikagard®-550 W Elastic	8 hours min.	Sikagard®-550 W Elastic								
Applied Product Ready for Use	Full cure: ~ 7 days at +20°C									

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

Sikagard®-550 W Elastic can be painted over most conventional commercial sealants. However, this must first be tested to ensure compatibility by carrying out preliminary trials (e.g. according to ISO technical paper: Paintability and Paint Compatibility of Sealants). The best over-painting results are obtained when the sealant is allowed to fully cure first.

Do not apply when there is:

- Expected rain
- Relative humidity > 80%
- Temperature below +8°C and/or below dew point
- Concrete younger than 28 days

ECOLOGY HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / c type wb) is 40 g/l (Limits 2010) for the ready to use product.

The maximum content of Sikagard®-550 W Elastic is < 40 g/l VOC for the ready to use product.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Exposed concrete without existing coating:

- The surface must be dry, sound and free from loose and friable particles.
- Suitable preparation methods are steam cleaning, high pressure water jetting or blastcleaning.
- New concrete must be at least 28 days old.
- If required, a levelling pore sealer (e.g. Sika® Mono-Top®-723 N, Sikagard®-720 EpoCem®, etc.) shall be applied – refer to the respective product data sheet. For cement based products, allow a curing time of at least 4 days before coating (except when the Epo-Cem is used, then coating can be applied within 24 hours).

Exposed concrete with existing coating:

- Existing coatings must be tested to confirm their adhesion to the substrate and their suitability - adhesion test average > 0.8 N/mm² with no single value below 0.5 N/mm².
- For water based coatings, use Sikagard®-552 W Aquaprimer as primer.
- In case of doubt, carry out adherence testing to determine which primer is most suitable – wait at least 2 weeks prior to conduct the adhesion test - an average value of 0.8 N/mm² is required with no single value below 0.5 N/mm².

APPLICATION

Apply Sikagard®-552 W Aquaprimer evenly onto the substrate. Sikagard®-550 W Elastic can be applied by brush, roller or airless spray. For more details, refer to the Protective Coating Application Method Statement.

CLEANING OF TOOLS

Clean all tools and application equipment with clean water immediately after use. Hardened / cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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Product Data Sheet

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