



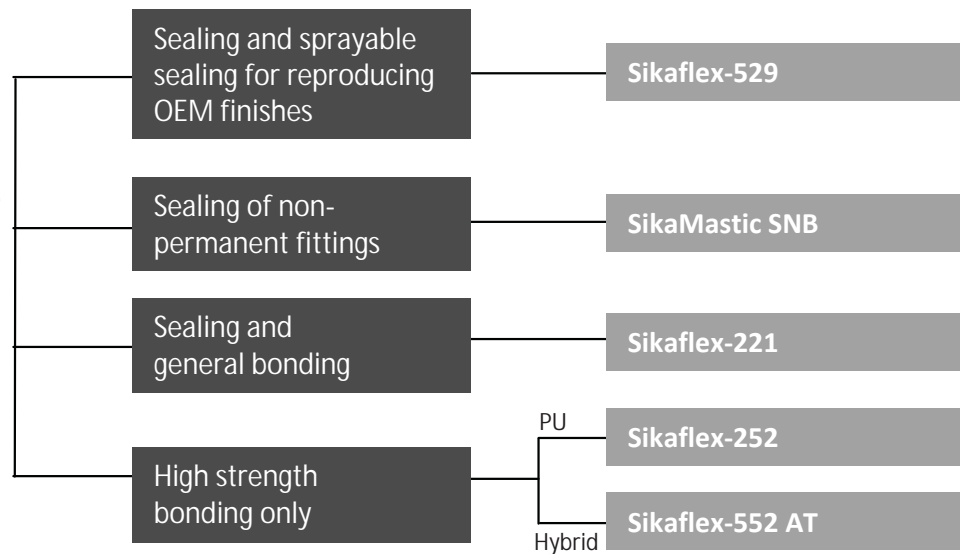
AUTOMOTIVE ADHESIVES, SEALANTS AND PROTECTIVE COATINGS FOR VEHICLE REPAIR

BUILDING TRUST

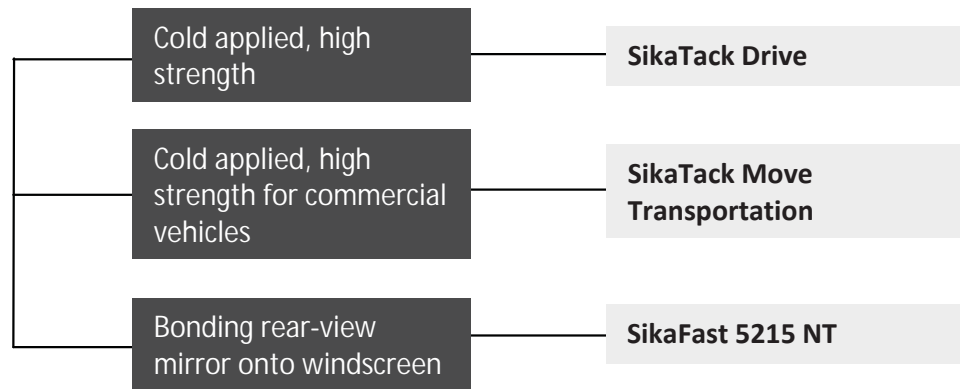


A quick guide to Sika's AUTOMOTIVE SEALING AND BONDING RANGE

General Purpose sealing and bonding



Windscreen Replacement



Sikaflex-221

A general purpose sealant and adhesive for automotive sealing and light bonding applications.

- Can be sanded
- Can be overpainted
- Permanently elastic
- Silicone free
- Excellent adhesion
- Ideal for all light bonding applications

SURFACE PREPARATION:

General - Surfaces must be clean, dry and contaminant free.

Sealing - Depending on substrate, clean surface with either Sika Activator-205 or Sika Activator. Priming generally not required. Refer to technical data sheet.

Bonding - Cleaning and priming required. Refer to technical data sheet

GENERAL PURPOSE SEALING AND BONDING

PACKAGING:

300ml cartridge, 600ml sausage unipac

COLOUR:

Black, White and Light Grey



Sikaflex-529

A multi-functional sealant that can be bead applied or sprayed using the Sika Jetflow Gun.

- Fast drying
- Can be overpainted immediately and within up to 72 hours
- Produces a large range of OEM finishes
- Brushable
- Inhibits corrosion
- Absorbs vibrations and sound
- Outstanding UV resistance
- Silicone free

SURFACE PREPARATION:

All surfaces must be clean, dry and contaminant free. Priming generally not required. Refer to technical data sheet.

SPRAYABLE SEALANT FOR REPRODUCING OEM FINISHES

PACKAGING:

300ml sausage unipac

COLOUR:

Yellow\Ochre



Sikaflex-252

High strength polyurethane adhesive used in structural bonding.

- High initial green strength
- High final strength
- Strong yet elastic
- Excellent vibration dampening
- Capable of withstanding high dynamic stress
- Can be overpainted

SURFACE PREPARATION:

Cleaning and priming required. Refer to technical data sheet.

HIGH STRENGTH BONDING

PACKAGING:

600ml sausage unipac

COLOUR:

White



SikaFast-5215 NT

GLASS BONDING

A two component, fast curing adhesive designed for glass bonding.

- Strength development within minutes after application
- Adhesion to a wide range of metals, plastics and glass
- High strength
- Flexible, vibration dampening
- Solvent and acid free

SURFACE PREPARATION:

All surfaces must be clean, dry and free from all traces of grease, oil and dust. Refer to technical data sheet.

PACKAGING:

50ml cartridge

COLOUR:

Grey



Sikaflex-552 AT

HIGH PERFORMANCE 'HYBRID' ADHESIVE

A high performance elastic gap-filling hybrid with durable elastomer for bonding vehicle accessories, body panels, interior panel and body trims.

- Fast curing
- Excellent adhesion to a variety of substrates without primer
- Can be overpainted
- Impact and shock proof
- Capable of withstanding high dynamic stresses
- Excellent ageing, weathering UV resistance

SURFACE PREPARATION:

All surfaces must be clean, dry and free from all traces of grease, oil and dust. To improve adhesion, wipe with Sika Activator-205 and use an appropriate Sika Primer if required. Refer to technical data sheet.

PACKAGING:

300ml cartridge, 600ml sausage unipac

COLOUR:

Black, White



SikaTack Move Transportation

WINDSCREEN INSTALLATION COMMERCIAL VEHICLES

Replacement of windowscreens on buses, coaches, trucks, carriages and large vehicles.

- Primerless, one component polyurethane
- Cold applied (no heating)
- Shortest safe drive away time
- Suitable for bonding and gap filling
- Excellent application and non sag properties
- Optimal open time for large and heavy windscreens
- Good UV and chemical resistance
- Prevents contact corrosion in aluminium-bodied vehicles

SURFACE PREPARATION:

For glass with a factory fitted ceramic band - Wipe with Sika Activator PRO CLICK

Pinchweld - Repair scratches by applying Sika Activator-100 and Sika Primer-206 G+P.

PACKAGING:

600ml sausage unipac

COLOUR:

Black



SikaTack Drive

A high strength windscreen adhesive for use in direct glazing of passenger vehicles.

- Reproduces OEM safety standard
- 30 minutes safe drive away time for vehicles without airbags (at 23°C and 50% Relative Humidity)
- 2 hours drive away time for vehicles with driver and passenger air bags (at 23°C and 50% Relative Humidity)
- Non conductive
- Solvent free

SURFACE PREPARATION:

For glass with a factory fitted ceramic band - Wipe with Sika Activator PRO Click.

Pinchweld - Repair scratches by applying with Sika 206 G+P and applying Sika Activator-100. Refer to technical data sheet.

WINDSCREEN INSTALLATION PASSENGER VEHICLES

PACKAGING:

300ml cartridge, 600ml sausage unipac

COLOUR:

Black



SikaMastic SNB

A butyl rubber based sealant for sealing fittings and hardware where future disassembly may be required.

- Excellent adhesion
- Non corrosive to metals
- No presence in voids, cracks, separation or breakdown of the compound
- Excellent pumpability and gunnability

SURFACE PREPARATION:

All surfaces must be clean, dry and grease free. Refer to technical data sheet.

SEALING REMOVABLE COMPONENTS

PACKAGING:

300ml cartridge

COLOUR:

White



Sika Primer-206 G+P

Primer for aluminium, some other metals and for glass without a ceramic band applied (ceramic band recommended).

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

100ml bottle



Sika Primer-209 D

Primer for plastic windows & paints.

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

250ml bottle



Sika Remover-208

Cleaner for removing uncured Sikaflex sealant/adhesive from tools and surfaces.

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

1 Ltr



Sika Aktivator-100

Cleaner & adhesion promoter for painted* surfaces.

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

*See Product Data Sheet for further information on painted surfaces.

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

250ml bottle



Sika Activator-205

Cleaner for preparing non-porous surfaces such as metals, plastics and painted* surfaces.

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

*See Product Data Sheet for further information on painted surfaces

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

250ml, 1 Ltr



Sika Activator PRO

The all seasons glass activator for primerless bonding.

SURFACE PREPARATION:

Refer to technical data sheet.

For further information refer to the Sika Pre-Treatment Charts.

FOR USE WITH SIKAFLEX SEALANTS AND ADHESIVES

PACKAGING:

250ml



Sika CleanGlass

FOR USE WITH SIKATAACK WINDSCREEN REPLACEMENTS

High quality, streak-free glass cleaner.

SURFACE PREPARATION:

Refer to technical data sheet.

PACKAGING:

25ltr



Sika PowerClean Aid

FOR USE WITH SIKA CLEANGLASS AND SIKA PRIMERS

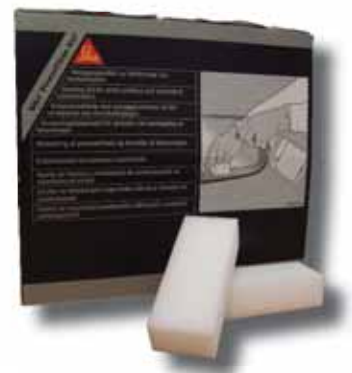
Foam cleaning pads for application of Sika CleanGlass and for tidy application of Sika Primers.

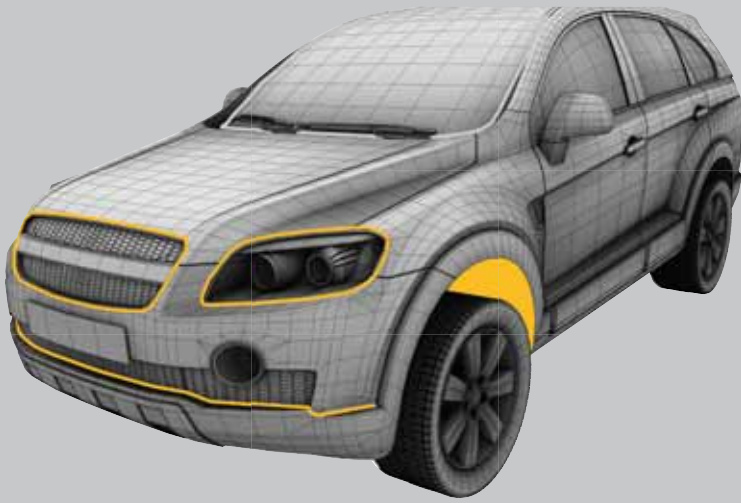
SURFACE PREPARATION:

Refer to technical data sheet.

PACKAGING:

Box (24 per box)





FOR MORE AUTOMOTIVE INFORMATION:



WHO WE ARE

Sika AG, Switzerland, is a globally active speciality chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, façades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures. Sika's product lines feature high quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.



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